



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	798	817114	PISTON ASSEMBLY (STANDARD)	8		
1	798	817114A 1	PISTON ASSEMBLY (.030 OS)	8		
2	39	848350030	RING SET-Piston (.030 OS)	8		
2	39	67127	RING SET-Piston (STANDARD)	8		
3	23	818473	BEARING SET (STANDARD)	1		
3	23	818474	BEARING SET (.001 US)	AR		3
3	23	818475	BEARING SET (.002 US)	AR		3
3	23	818476	BEARING SET (.010 US)	AR		3
3	23	818477	BEARING SET (.020 US)	AR		3
4	17	35312	PIN-Dowel (.250 Dia.)	1		
5	26	811554	SEAL-Oil	1		4
6	230	811561	FLYWHEEL	1		
7	230	811563	FLYWHEEL	1	(GEN V DRIVELINE)	1
8	10	49845	SCREW (.437-20 x 1.00)	6		
9		18311A17	COUPLING ASSEMBLY-Engine	1		
10	10	35091	SCREW (.375-16 x 1.00)	6		
11	12	20572	WASHER	6		
12	22	49099	FITTING-Grease	2		
13	614	9641	CONNECTING ROD ASSEMBLY	8		
14	10	19234	BOLT-Conn Rod Cap	16		
15	11	37493	NUT-Conn Rod Cap Bolt	16		
16	23	85726	BEARING SET (STANDARD)	8		
16	23	85727	BEARING SET (.001 US)	AR		3
16	23	85728	BEARING SET (.002 US)	AR		3
16	23	85691	BEARING SET (.010 US)	AR		3
16	23	85729	BEARING SET (.020 US)	AR		3
17	429	811552	CRANKSHAFT	1		
18	28	811558	KEY-Crankshaft	1		
19	23	49126	BUSHING-Pilot-Crankshaft	1	(DRIVELINE MODELS ONLY)	
20	25	811528	O RING (#5 Bearing Cap Oil Hole)	1		4
-	27	827014A96	GASKET SET-Engine Overhaul	1		1